

Date: 10/18/16

Batch No: 1115440

Supplier: MAGNA

Dart P/O: 12387

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr

Release Note Attached: Yes No N/A
Waybill Attached: Yes No
Shipment Complete: Yes No N/A
QC6 Inspection: S
Work Order: 10/18/16 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 SL

Production/Admin:

Date

Received/Costing

Initial

10/18/16

Location

Pg 1 of 1

I030844

RECEIVED

AUG 24 2010

SOLD TO: 00003858

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7

SHIP TO:
 DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7

MTR: Y

INVOICE DATE:	08/16/10
ORDER DATE:	08/13/10
SHIP DATE:	08/16/10
ORDER NUMBER:	W033821
PURCHASE ORDER:	12397

Currency		Sales Person		Ship Via	F.O.B.	Terms	
CANADIAN DOLLARS		DAVE MC VETY		NIR:R-557065-1	PREPAID	NET 30 DAYS	
Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
				STAINLESS SHEET SSH 304 2B 20ga x 48" x 96" L039132 6 PC/300 LB	6 UN	97.00	582.00
				SSH 304 2B 16ga x 48" x 96" L040895 3 PC/252 LB	3 UN	165.00	495.00

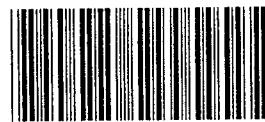
08/17/10 11:29:02

PST Exempt No:EXEMPT

Merchandise:	1,077.00
Surcharges:	
No Tax Costs:	
HST	140.01
Total Due:	1,217.01

Q.S.T. # 1213236471

G.S.T. # 881565899 RT0001



Page 1 of 1

I030844

SOLD TO:
DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7

SHIP TO:
DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7

**SPECIAL INSTRUCTIONS*********STOCK*******

Contact: CHANTAL

Ship Terms: PREPAID

MTR:Y

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	DAVE MC VETY	(613) 632-5200	(613) 632-1053	12397	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W033821	NET 30 DAYS	NIR:R-557065-1	08/13/10	08/16/10	08/16/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
6	/	PC	STAINLESS SHEET SSH 304 2B 20ga x 48" x 96"	300 LB / 6 PC	L039132	6
3	100lb SL	PC	SSH 304 2B 16ga x 48" x 96"	252 LB / 3 PC	L040895	6
					7400271	3
					A0587-3030	3
Skids: 1				Approx	Weight:	552 LB

Received by:

Date: _____ Signature: _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO12397

Purchase Order Date 8/12/10

PO Print Date 8/12/10

Page Number 1 of 1

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

FAXED
8/12/10
e-mail
Christine

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	Vendor Part Number						
1	M304S20GA	304/316 .040 Sheet	8/16/10 Yes	128.00 sf	Yours ppd <i>Rec'd 192.</i>	\$3.0300	\$387.84
2	M304S16GA	304/316 Sheet .063	8/16/10 Yes	96.00 sf	Yours ppd	\$5.1500	\$494.40
						PO Total:	\$882.24

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

VCL

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 1

Change Date: 8/12/10



X64071-77400-LT1
AK Steel Corporation
Metallurgical Test Report
Rockport Works
Rockport, IN 47635

Page 1

Load No. 9663164
 SRN No. 9663164

C4960

C U S T O M E R					MILL ORDER NO.	PROCESSOR ORDER NO.	BUYERS ORDER NO.
	COIL ID	PIECE	HEAT	PARENT COIL ID	NET WEIGHT	OUTSIDE PROCESSOR ID	
420624-02AA	1	7400271	0420624-02A		18440 LBS. 8364 KG.	475628101	
420624-02AB	1	7400271	0420624-02A		18440 LBS. 8364 KG.	475628102	
TOTAL COILS	TOTAL PIECES				TOTAL NET WEIGHT		
2	2				36880 LBS. 16710 KG.		

L-Ladie Analysis of Heat

P-Product Analysis of Parent Coil

CHEMICAL ANALYSIS

ID	C	MN	P	S	SI	CR	NF	MO	N	CU					
7400271	.023	1.231	.024	.0018	.390	18.20	8.05	.26	.0330	.30					

SHIPPING DATE: 04/13/2010

REMARKS:

NO INTENTIONAL ADDITIONS OF MERCURY OR MERCURY COMPOUNDS WERE
 MADE OR USED THROUGHOUT THE PROCESSING AND TESTING OF THIS MATERIAL.
 MATERIAL FREE OF RADIOACTIVE ISOTOPES.
 MINIMUM ANNEALING TEMPERATURE 1900 DEGREES F
 MELTED AND MFG USA

*S
1005/16*

PRODUCT DESCRIPTION

CR SHT TYPE 304 STAINLESS #2B FINISH SLIT EDGE * ASTM A 240 -09 (UNS S30400). * ASTM A 480 -09 EX PARA 25.1.1.3 COIL WILL BE T-ENDED ON OUTSIDE ONLY * ASME SA-240 SECTION II PART A (2004 ED., 2005 ADDENDA) * ASME SA-480 SECTION II PART A (2004 ED., 2005 ADDENDA)

PARENT COIL ID	POS (R/T)	DIR (L, T, D)	COND	% ELONG	ELONG METHOD	ELONG GAUGE LENGTH	TENSILE STRENGTH (KSI)	Y.S. 2% OFFSET (KSI)	ROCKWELL HARDNESS (Tall)	ROCKWELL HARDNESS (Front)	
0420624-02A	T	T	A.S.T.M.	55.4	MEASURED	2 Inch	100.5	42.6	BW 84	BW 85	

*** CONTINUED ON NEXT PAGE ***

1870



AK Steel Corporation
Metallurgical Test Report
Rockport Works
Rockport, IN 47635

Page 2

Load No. 9663164
SRN No. 9663164

CUSTOMER

MILL ORDER NO. PROCESSOR ORDER NO. BUYERS ORDER NO.
252064-2574 6872188 6872188

PART NO.
5136110

ENGLISH UNITS -PRODUCT-- METRIC UNITS
.0351 NOM 43.0000 X COIL

PARENT COIL	POS	DEF	COND	BEND								
ID	(F/T)	(L, T, D)		180								
0420624-02A	T		A.S.T.M	PASS								

THE CHEMICAL ANALYSIS AND PHYSICAL OR MECHANICAL TESTS REPORTED ABOVE ARE CORRECT
AS CONTAINED IN THE RECORDS OF THE CORPORATION.

ALL TESTING IS DONE IN ACCORDANCE WITH A.S.T.M STANDARDS UNLESS OTHERWISE NOTED

AK Steel Corporation

36WQC#0049 5/99

THIS CERTIFIED TEST REPORT HAS BEEN DELIVERED TO A CONSIGNEE OF MATERIAL PURCHASED FROM AK
Steel Corporation. TO AVOID THE POSSIBILITY OF ITS USE ON DELIVERY OF THE REPORT TO A
THIRD PARTY IT MUST BE RECERTIFIED BY AND UNDER THE NAME OF SUCH CONSIGNEE.

SIGNED

R. A. WEST QUALITY MANAGER

DATE 04/13/2010 TIME 19:47 PM



P009642

C8307

INSPECTION CERTIFICATE

CERTIFICATE NO.: SK-99040

CUSTOMER: MAGNA STAINLESS INC(DIV OF CANADIAN SPECIALTY METALS INC.)

INVOICE NO.: SSCAE40302TE9

CREDIT NUMBER: I700625

DESCRIPTION: STAINLESS STEEL SHEETS

JUN 01 2010

S106/16

P/L NO.	SIZE	PCS	N.W. (KG.)	SPEC	HEAT NO.	REFERENCE NO.
59	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2256	304 / 2B	A0639-2010	F8055
60	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2259	304 / 2B	A0639-2010	F8055
61	1.2mm (18ga) X 1219mm (48") X 2438mm (96")	87	2428	304 / 2B	B7113-1020	F8209
62	1.2mm (18ga) X 1219mm (48") X 3048mm (120")	64	2232	304 / 2B	B7113-1020	F8209
63	1.2mm (18ga) X 914mm (36") X 3048mm (120")	51	1342	304 / 2B	YU256274	93S51062B
64	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2433	304 / 2B	A0587-3030	F8139
65	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2434	304 / 2B	A0587-3030	F8139
66	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2435	304 / 2B	A0587-3030	F8139
67	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	58	2013	304 / 2B	A0587-3030	F8139
68	1.5mm (16ga) X 1219mm (48") X 3048mm (120")	51	2218	304 / 2B	A0587-3030	F8139

Chemical Composition

P/L NO.	C	Si	Mn	P	S	Ni	N	Cr	Mo	Y.S.(0.2%) N/mm2	T.S. N/mm2	Elongation %	HRB
59	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
60	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
61	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
62	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
63	0.043	0.520	1.110	0.030	0.001	8.100	0.0250	18.1300	-	306	685	51.0	87
64	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
65	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
66	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
67	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
68	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7

Remark: 1. We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.
 2. As per ASTM A240/480 standard.
 3. The material described above has been detected with free irradiation.

Q.C. MANAGER

Jin